

## 4 - 23 Radiation Effects Study of High-k HfO<sub>2</sub> Gate Device

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The gate dielectric thickness decreases dramatically with the continuous scaling of MOS devices, which has serious consequences on the leakage current and the power consumption of the SiO<sub>2</sub>-based MOS devices. Hafnium dioxide (HfO<sub>2</sub>), as a kind of high-k material, are recognized as alternatives to SiO<sub>2</sub> for future advanced gate devices and space applications<sup>[1]</sup>. Radiation-induced effects on conventional SiO<sub>2</sub> dielectrics have been investigated. Now, an enormous amount of effort was required to adapt the new high-k systems for radiation hard application. In this work, modifications of heavy ions on the dielectric properties of HfO<sub>2</sub>-metal oxide semiconductor (MOS) capacitors were investigated.

The typical sample structure is W (75 nm) /TiN<sub>2</sub> (5 nm) /HfO<sub>2</sub> (8 nm) /p-Si (substrate). The samples were irradiated by 4 MeV Xe ions at room temperature to ion fluences varied from  $1 \times 10^{11}$  to  $1 \times 10^{14}$  ions/cm<sup>2</sup>. The current-voltage (I-V) and capacitance-voltage (C-V) characteristics of the devices before and after irradiation were performed using Keithley S530 integrated system analyzer and shielding probe station.

Fig. 1 shows an example of typical current-voltage characteristics of the HfO<sub>2</sub> MOS capacitor before and after 4 MeV Xe ion irradiation to the fluences of  $1 \times 10^{13}$  and  $1 \times 10^{14}$  ions/cm<sup>2</sup>. It was found that leakage current increased by several orders of magnitude for the highest fluence. The obvious increase in the leakage current would imply that there is a degradation of the insulation properties in the HfO<sub>2</sub> dielectric. This would be expected that the swift heavy ions induced physical damage to the gate dielectric and generate traps from a roughened HfO<sub>2</sub>/Si interface along the latent track<sup>[2]</sup>.

Fig. 2 shows capacitance-voltage characteristics measured from accumulation to inversion for a non-irradiated HfO<sub>2</sub> capacitor and a HfO<sub>2</sub> capacitor irradiated to  $1 \times 10^{14}$  ions/cm<sup>2</sup> at 4 and 5 MHz. The values of the capacitance in the accumulation region increase with increasing in test frequency, which indicates the presence of frequency dependent interface states. C-V curves shift to the negative voltage after irradiation by heavy ions, which suggested that positive charge get trapped or a recombination occurs for negatively trapped charge. The “stretch out” of the C-V curves after irradiation was resulted by existence of the net negative charge. The large number of defects induced by irradiation in the HfO<sub>2</sub> thin films are responsible for the increase in oxide trapped charges and leakage current<sup>[3]</sup>.

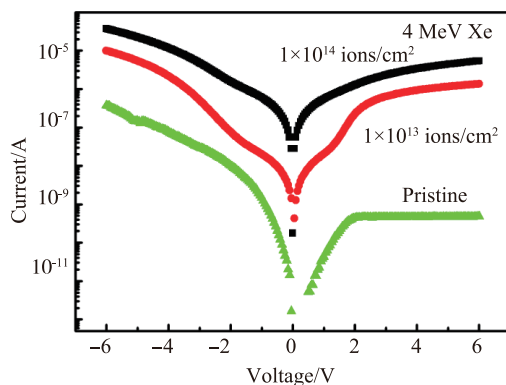


Fig. 1 (color online) I-V characteristics of the HfO<sub>2</sub> MOS capacitor before and after 4 MeV Xe ion irradiation.

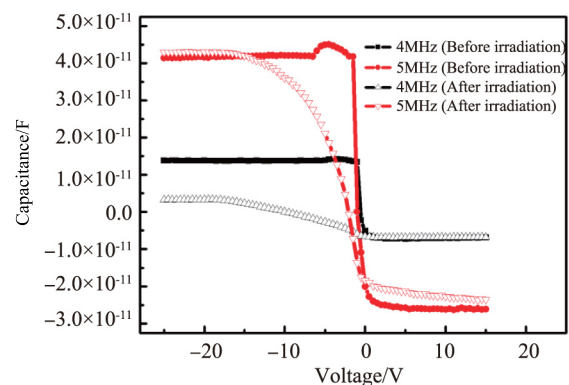


Fig. 2 (color online) C-V characteristics of the HfO<sub>2</sub> MOS capacitors before and after 4 MeV Xe ion irradiation measured at 4 and 5 MHz.

In the next step, the influence of radiation-induced defects and interface states on electrical characterization of the device will be explained via a investigation of the micro-structure of the HfO<sub>2</sub> gate dielectric.

### References

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