

### 3 - 62 HPLC for Determining Amount of Citric Acid in Zymotic Fluid of 100 L Cylinder Reactor

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Through one year hard work, a mutant strain was selected for high production of citric acid which was cultivated in 100 L cylinder reactor. The amount of citric acid was analyzed by high-performance liquid chromatography (HPLC) with the experimental condition: Atlantis C18 column (4.6 mm  $\times$  150 mm, 5  $\mu$ m) was utilized to separate ingredients of fermentation products, Mobile phase was 0.05 mol/L disodium hydrogen phosphate buffer solution (pH2.8), flowing rate for 0.8 mL/min and the injection volume was 20  $\mu$ L. The column temperature was room temperature (25 $^{\circ}$ C). The amount of citric acid was determined by peak area. Wavelength for UV detection was set at 210 nm<sup>[1]</sup>.

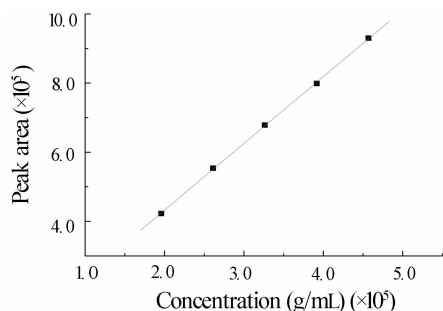


Fig. 1 The standard curve of citric acid

High content of citric acid mother liquor was diluted into the standard series solutions of 195.84, 261.18, 326.40, 391.68 and 456.96 mg/L. These standard solutions were injected into HPLC for determining citric acid content under experimental conditions as stated above. Finally, linear regression was carried out between sample concentration ( $x$ ) and corresponding peak area ( $y$ ). It was found that linear regression was line with citric acid content of 190~500 mg/L and its equation was  $y = 1.93 \times 10^9 x + 46895$ , correlation coefficient  $R^2 = 0.9998$ . The standard curve was shown in Fig 1.

Fermentation medium was composed of 20% corn starch and a certain amount of natural substances. 50 L volume was filled with in 100 L cylinder reactor and zymotic fluid was injected into HPLC after diluted by 625 times. The culture conditions were: the fermentation temperature at 37 $^{\circ}$ C, orbital shaker at 400 r/min. The acidity of the final fermentation was determined by HPLC. Through three parallel trials, the peak area( $Y$ ) of diluted zymotic was at the average of 623652.67, which was taken into the regression equation:  $y = 1.93 \times 10^9 x + 46895$ . The final citric acid content of zymotic fluid was 18.69 g/100 mL.

#### Reference

- [1] Liu Jialan, Wang Weiwei, Gao Xiaotong. PTCA(Part B: Chemical Analysis, 46, 8(2010)928.